

## ARTESPRIX SUBLIMATION HEAT TRANSFER MARKERS

Transfer your designs from plain paper to almost any polyester fabric or polyester coated items with this unique sublimation process.

Add your touch to everyday items for personalized gifts or your own custom creations.

### Instructions for General Use

- Using the Artesprix sublimation markers, create your artwork on plain copy paper. Keep in mind that the final product is a mirror image, so any text must be reversed (a stencil may be helpful). The final transferred image will appear brighter than it does on paper.
- When drawing your image on the copy paper, be sure to protect your drawing surfaces from potential marker ink bleed by placing additional sheets of paper underneath the original.
- Once your drawing is complete, secure your design face down to the item/substrate you are transferring to using thermal tape. Be sure to remove any protective film from your substrate prior to pressing.
- Place the secured item on your heat press or under your heating element before adding firm pressure
- After pressing, allow the item to cool before handling.
- Gently remove the transfer tape and paper from the item to reveal your unique vivid design!

### Additional Information

- Each item you decide to sublimate may require unique time and temperature settings. To achieve optimal results, refer to the transfer instructions provided with your blank.
- Use of a commercial or craft heat press is recommended with pressure set to 20 psi, heat between 350-400°F and press for 45 to 300 seconds depending on your substrate.
- IF you are using a household iron, be sure to use the highest heat setting with NO steam (this is critical). Press the iron firmly while moving slowly for 1-5 minutes. Do not leave iron unattended.
- Oven (for heat pressing ceramics only): when pressing ceramic items like mugs, ensure you secure your image to the substrate with a mug wrap. Do not leave oven unattended.

