

## CERAMIC TILE

### Sublimation Instructions

#### Press at 400 degrees F with Medium to Heavy Pressure

These guidelines are based on pressing the tiles from the back –Transfer face up, coated side of the tile face down, press into Nomex Felt Pad (1 to 2 layers). When transferring large murals (anything larger than (2 ft. x 3 ft.) we recommend you add 1-2 minutes to your transfer times.

Tile Size	Time	Tile Material
4x4	5-6 minutes	Ceramic
4x4	6-7 minutes	Ceramic, Tumbled Stone, Tuscan Porcelain
6x6	6-7 minutes	Ceramic
6x6	7-8 minutes	Ceramic, Tumbled Stone
6x8	6-7 minutes	Ceramic
8x10	7-8 minutes	Ceramic
12x12	8-9 minutes	Ceramic
12x12	9-10 minutes	Ceramic
All sizes	4-5 minutes	Textured glass tiles

You will want to increase the transfer times if you are pressing multiple tiles. Keep in mind that this information will vary from press to press, and may also be influenced by climate, altitude, and other factors. ***These guidelines are for reference only.***