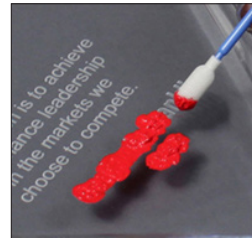


TECH TIP

USING THE LASERBITS PRO COLOR FILL LIQUID

Pro Color Filling adds extra contrast and bling to the laser engraving. Wood, acrylic, engraving plastic and many more materials can be used to color full. Pro Color Fill product has been specially formulated for ease of use with professional results.

- It is important to obtain an engraved depth of .035". This is about the thickness of the wire used in a paper clip. After engraving do not clean the area. If you do, be sure it is absolutely dry and wait about an hour before proceeding. Also remember, a depth too deep may cause Pro Color Fill to bleed.
- Open grain woods like hickory and ash may need LaserBits Pro Sealer (SUS 115) applied prior to adding the color. Liquid colors that are not designed for this application may also have a similar effect of bleeding into the wood grain.
- Apply color using swabs or the Pro color applicator tip to the engraving. Work the color into the engraving
- While paint is still wet, use a soft cloth to wipe away any excess color. Using light pressure works better than one strong pressure pass with the cloth.
- After paint is dry, any surplus of the Color Fill Liquid can be removed with isopropyl alcohol. This leaves a clean surface around the engraved area.



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