

SUBLICLOTH & SUBLIFLOCK

SubliCloth and SubliFlock materials give us an easy way to place graphic designs on fabric clothing items that are unsuitable for direct sublimation. Some applications may include baseball caps, non-polyester products such as jackets, fabric bags, and other cloth items that can't be heat pressed at higher temperatures.

SUBLICLOTH: A heavier, smooth polyester fabric with heat activated adhesive on the back.

SUBLIFLOCK: A softer, "felt-like" cloth material, with heat activated adhesive on the back.

The steps for this application are as follows:

1. Transfer the printed image to the SubliCloth or SubliFlock material at 400 degrees for 35-45 seconds with light pressure. Place Teflon sheets on the top and bottom the transfer.
2. When press is complete, cool the material for 30 minutes. If the material is not cooled you may have difficulties peeling the backing.
3. Once cool, cut out the image and peel the backing exposing the adhesive side of the material. **You may need to partially peel the backing of the image before cutting to ensure backing removal.*
4. Position the material on the textile to be decorated (adhesive side facing the textile). Cover it with a Teflon sheet and heat press it to the desired textile (See chart below as a starting reference).

FABRIC	TEMPERATURE	PRESSURE	TIME
Cotton	340-350	Heavy	15-20 Seconds
Cotton/Polyester	340-350	Heavy	15-20 Seconds
Polyester	320-330	Medium	15-20 Seconds

*Keep in mind that this information will vary from press to press, and may also be influenced by climate, altitude, and other factors. ***These guidelines are for reference only.***