

TECH TIPS

Crystal Awards

Part # CA1 series

Sublimation Instructions

PREHEAT your press to 425° F

PRINT THE TRANSFER – <u>DO NOT</u> mirror your image

USE GREEN SPONGE HEAT PAD – Place printed sublimation paper on top of crystal award (printed side towards white coated side of glass), and secure with heat tape. Place Green Sponge Pad on top of sublimation paper. We recommend the Geo Knight brand.

PRESSURE – Use a setting of 3-5 if your press has been calibrated, or medium light pressure

TEMPERATURE – 425° F

TIME – 9-10 minutes

FOR BEST RESULTS:

Leave secured paper attached and lay the glass flat on an even surface to cool

Place your items on the heat press in this order

HEATED PLATEN OF PRESS

GREEN SPONGE HEAT PAD

PRINTED SUBLIMATION PAPER

CRYSTAL AWARD (WHITE COATED SIDE UP)

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Adhering Award to Base – If desired, adhere award to included base. We recommend Loctite Glass Glue, Gorilla Glue Super Glue, or UV-Curable Glass Adhesive.