

## LASER-IT: LASERABLE ALUMINUM

### Laser Settings

Start with these suggested settings for raster engraving the Laser It material. Keep in mind that these are only suggested starting points and will have to be adjusted for your individual laser.

**30 Watt    40 Power    100 Speed    500 DPI**

**50 Watt    20 Power    80 Speed    500 DPI**

