

## Physical Properties

### Reverse LaserMark Physical Properties

Reverse

**LASER MARK**



Physical Properties	Typical Values	ASTM Method
<b><u>IZOD Impact Strength</u></b>		
Notched at 73°F (22.78°C)	1.10 ft lbs/in	D-256
<b><u>Tensile Strength</u></b>		
To break	5,500 psi	D-638
Elongation before break	50%	D-638
<b><u>Flexural Strength</u></b>		
Load to stretch outer surface 5%	10,300 psi	D-790
<b><u>Specific Gravity</u></b>		
	1.15	D-792
<b><u>Rockwell Hardness</u></b>		
	M45	D-785
<b><u>Deflection Temperature</u></b>		
Temperature at which material deflects .010" (.254mm) at 264 psi	175°F (79.44°C)	D-648
<b><u>Coefficient of Thermal Expansion</u></b>		
Inch/inch/°F	5.6 x 10 <sup>-5</sup>	D-696
<b><u>Vicat Softening Point</u></b>		
Temperature for needle to penetrate 1mm (90°F/hr, 2.2 lbs)	208°F (97.78°C)	D-1525
Temperature for needle to penetrate 1mm (90°F/hr, 11.0 lbs)	187°F (86.11°C)	D-1525

**REVERSE LASERMARK** softens at about 200°F (93.33°C) sufficiently so that it can be bent as needed. It can be sawed, drilled and bonded, but not sheared.



## Physical Properties

### ***Reverse LaserMark Physical Properties***

The material was tested for flammability by Underwriters Laboratories. It is rated at 94 HB on the UL 94 test.

***NOTE:*** *The above information is given in good faith, but no warranty, express or implied, is given.*