

Physical Properties

LaserMark Physical Properties



Physical Properties	Typical Values	ASTM Method
<u>IZOD Impact Strength</u>		
Notched at 73°F (22.78°C)	1.10 ft lbs/in	D-256
<u>Tensile Strength</u>		
To break	5,500 psi	D-638
Elongation before break	50%	D-638
<u>Flexural Strength</u>		
Load to stretch outer surface 5%	10,300 psi	D-790
<u>Specific Gravity</u>		
	1.15	D-792
<u>Rockwell Hardness</u>		
	M45	D-785
<u>Deflection Temperature</u>		
Temperature at which material deflects .010" (.254mm) at 264 psi	175°F (79.44°C)	D-648
<u>Coefficient of Thermal Expansion</u>		
Inch/inch/°F	5.6×10^{-5}	D-696
<u>Vicat Softening Point</u>		
Temperature for needle to penetrate 1mm (90°F/hr, 2.2 lbs)	208°F (97.78°C)	D-1525
Temperature for needle to penetrate 1mm (90°F/hr, 11.0 lbs)	187°F (86.11°C)	D-1525

LASERMARK softens at about 200°F (93.33°C) sufficiently so that it can be bent as needed. It can be sawed, drilled and bonded, but not sheared.

The base material was tested for flammability by Underwriters Laboratories. The material is rated 94 HB on the UL 94 test.

NOTE: The above information is given in good faith, but no warranty, express or implied, is given.