

LAMA Bright Gold/Silver .020" Anodized Mirrored Aluminum



LAMA BRIGHT GOLD/SILVER .020" ANODIZED MIRRORED ALUMINUM- Laser Engraving

LAMA1 | LAMA2



GENERAL LASER ENGRAVING PROCESS

Recommended Equipment & Accessories

- CO2 Laser Engraver (50W or higher recommended)
- Clean Towel
- Isopropyl Alcohol

Recommended Settings- Laser Engraving	
50-60W lasers	
Laser Power	80-100%
Laser Speed	70-80%
Resolution (DPI/PPI)	500-600 DPI

General Laser Engraving Instructions

- Remove the protective masking off of the aluminum sheet.
- Place the sheet onto the laser bed and align to the zero point on the laser bed.
- Adjust the laser focus to the surface of the sheet, using an offset focus.
- **IMPORTANT:** In order for the aluminum surface to be properly laser marked, the focus of the laser beam needs to be offset.
 - Adjust the focus of the lens to be approximately 1/16" out of focus.
 - Small adjustments to the focus offset may be needed for optimal results.
- Once the artwork is positioned, engrave using the suggested starting settings.
 - Settings may need adjusted depending on the laser tube wattage.
- When finished, remove the sheet from the laser bed.
- If cleanup is needed, wipe the surface with a clean cotton cloth lightly misted with isopropyl alcohol.

Tips and Tricks

- To help with artwork placement, utilize the product template for this item, found on the item's product page on JPPlus.com.

Troubleshooting

- The engraved area is charring/melting.
 - Laser power setting and/or resolution may need to be decreased.
 - Laser speed setting may need to be increased.

Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit [JPPlus.com](https://jpplus.com).

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: jpplusadvancedsupport.setmore.com/