JOHNSON PLASTICS

TECH TIPS

1-800-869-7800

CERMARK SPRAY

Using CerMark Tile/Glass Marking Spray

The CerMark Tile/Glass Marking Solution Spray is a liquid in an aerosol can that will create a solid black engraving on tile or glass, using a Co2 laser. The process works like ceramic glaze in that the laser heats the CerMark Solution and causes it to change color and soak into the surface.

The CerMark Spray Can is the most convenient way to apply the CerMark solution to tile or glass.

- Start with clean tile or glass, free of dust and debris.
- CerMark Spray is ready to apply. Spray a thin and even coat on the base surface. Apply enough material to just cover – so the base color is now hidden.



- · Allow 15-20 minutes for the coating on the tile or glass to air dry.
- <u>50 Watt System</u>..... Tile/Glass..... 100 power..... 55 speed...... 500/600 dpi <u>35 Watt System</u>..... Tile/Glass..... 100 power..... 35 speed...... 500/600 dpi
- After engraving, clean the engraved area with a damp cloth or water To remove the un-engraved CerMark, lightly buff with a Scotch Brite pad until the rough texture is gone.

