

SubliPlex

Tip Sheet

For use with Part # SP1XX, SP2XX, SP3XX

Sublimation Instructions:

- **PREHEAT** your press to 420° F
- **PRINT THE TRANSFER** - DO NOT mirror your image
- **CURE PAPER** – We recommend you let the printed sublimation paper cure under platen for about 1 minute. (DO NOT CLOSE PRESS). This will bring out the colors of your print and make your image pop!
- **USE GREEN SPONGE HEAT PAD** – Place printed sublimation paper on top of acrylic part (printed side towards white coated side of acrylic), place Green Sponge Pad on top of sublimation paper. We recommend the Geo Knight brand.
- **PRESSURE** – Use 8-9 setting (medium high to high pressure)
- **TEMPERATURE** – 420° F
- **TIME** – 2:25 minutes

FOR BEST RESULTS:

- Peel paper immediately while the part is hot, then lay flat on an even surface to cool

HEATED PLATEN OF PRESS

GREEN SPONGE HEAT PAD

PRINTED SUBLIMATION PAPER

SUBLIMATION ACRYLIC (WHITE COATED SIDE UP)

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