

## PUZZLES

Part # **SUBPZXXX**

### Sublimation Instructions

Puzzles make a great fun gift for almost any occasion and they can be easily sublimated. Puzzles range from 12 to 252 pieces and come in both rectangle and heart shapes and range from about 7 1/4" to 13 1/2" in size.

The following items are recommended for the best results:

- Flat Press
  - Heat Tape
  - Protection Paper or Teflon Sheet
1. Set the temperature on the press to 400 degrees.
  2. Set the pressure to Medium and the time to 60 seconds.
  3. Place a sheet of Teflon film on the stage of the heat press. Paper may be substituted.
  4. Place the transfer on the stage of the heat press and carefully lay the puzzle face down over the transfer and tape down with heat tape. Tape to the back of the puzzle. Do not allow the heat tape to come in contact with the face of the puzzle. If a full bleed is desired (recommended), create the transfer at least 1/4" larger than the actual size of the puzzle.
  5. Carefully turn the puzzle over so it is face up on the Teflon film already on the heat press.
  6. Using medium pressure, press for 60 seconds.
  7. Open the heat press slowly and carefully. Allow the puzzle to sit idle for 15-20 seconds before moving.
  8. Remove puzzle and transfer to a flat surface to continue cooling. If a Teflon sheet is used under the puzzle, it makes it easier to move the puzzle from one location to another.