

Sublimate 12oz Stainless Steel Stemless Wine Cup with Diamond Pattern

JOHNSONPLASTICS
PLUS

12 OZ STAINLESS STEEL STEMLESS WINE CUP WITH DIAMOND PATTERN- Sublimation

DW2SS23 | DW2W22



GENERAL MUG PRESS PROCESS

Recommended Equipment & Accessories

- Sublimation Printer
- Mug Press
- Bucket of room temperature water for cooling
- Heat Tape

Recommended Settings - Constant Temperature Mug Press	
Time	355-365°F
Temperature	55-65 seconds

Recommended Settings - Constant Temperature Mug Press

Pressure	Light/moderate
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General Sublimation Instructions - Constant Temperature Mug Press

- Preheat the press to 355-365°F. Set the time to 55-65 sec., set pressure to medium/moderate.
- Remove lid from the cup.
- Wipe down the product with soft cloth misted with isopropyl alcohol.
- Print and apply transfer to the product using heat tape.
- Place sacrificial paper over the transfer. Place in mug press using tapered heat sleeve with caution not to overpressure as could cause cup wall to buckle (tighten one side of press for even pressure).
- Place the product into the mug press. Close and press for recommended time.
- When finished, remove the product from press and submerge in room-temperature water to cool.

GENERAL CONVECTION OVEN PROCESS

Recommended Equipment & Accessories

- Sublimation Printer
- Convection Oven
- Heat Shrink Sleeves or Quick Release Wrap
- Heat Gun
- Heat Tape
- Bucket of room temperature water

Recommended Settings- Convection Oven

Time	4 minutes, 55 seconds- 5 minutes, 5 seconds
Temperature	370-380°F

General Sublimation Instructions - Convection Oven

- Preheat oven to 370-380°F while preparing your product.
- Print and place transfer face down on product. Secure transfer with heat tape.
- If using Shrink Sleeves, slide heat shrink sleeve over top of the transfer paper. Use the heat gun to shrink the sleeve onto the drinkware.
- Shrink one end of the sleeve first to help secure the transfer position on the product.

- When transferring an edge-to-edge graphic, two sleeves can be used on the drinkware.
 - If using Quick Release Wrap, wrap the product and close by clasp metal ends.
 - Once oven is preheated, place product in oven and heat for the recommended time.
 - Submerge the product in water immediately after removing from oven to cool. Remove wrapping after the product has cooled.
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Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
 - When using two sleeves, overlap towards the center of the drinkware before shrinking to ensure even pressure across the entire graphic.
 - When heating multiple drinkware, additional heating time may be required.
 - Use caution when removing from heat. Glass will be extremely hot
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Troubleshooting

- The image came out light and/or faded.
 - The time setting may need to be increased.
 - The temperature setting may need to be increased.
 - The pressure setting on the press or wrap may be too light and need to be increased for better contact between the sublimation transfer paper and the surface of the product.
 - The press or oven may not be heating at the temperature set on the display.
 - The sublimated image may have been printed on the wrong side of the sublimation paper.
- The image colors are dull on the sublimated product.
 - The press/heat time may need to be decreased.
 - The press/heat temperature may need to be decreased.
 - The print settings may need to be adjusted. Also check that the proper paper type and/or color profile is selected before printing the image.
- The image colors are not correct on the sublimated product.
 - The print settings may need to be adjusted. Also check that the proper paper type and/or color profile is selected before printing the image.
 - Convert the colors used in the image to RGB color mode in the design/layout software before printing.
 - If spot colors are used in the image (common for logos), convert the spot colors to RGB color mode in the design/layout software before printing.
- The sublimation paper is brown and sticking to the product.
 - The press/heat time may need to be decreased.
 - The press/heat temperature may need to be decreased.
 - The pressure setting may need to be decreased.
 - Use of a different sublimation paper brand or type may be needed for the particular product.

- The sublimated image appears blurry or fuzzy.
 - The pressure setting may need to be increased.
 - The sublimation transfer paper may need to be secured to the product to prevent the paper from moving.
 - The sublimatable coating on the product may be defective.
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Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>