

Saddle Collection Items- Heat Transfer

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SADDLE COLLECTION ITEMS- Heat Transfer (Hard Surfaces)

SCF172 | SCF175 | SCF178 | SCF179 | SCF188 | SCF248 | SCF352 | SCF358 | SCF775 | SCBT5 | SCR5 | SCPC5 | SC015 | SCGT5 | SCP15 | SCF175 | SCF775 | SC075



GENERAL TONER HEAT TRANSFER PROCESS

Recommended Equipment & Accessories

- Heat Transfer Printer
- Heat Transfer Paper for Hard Surfaces with paper instructions
- Standard Flat Heat Press- Swing-away style press recommended
- Heat Tape
- Teflon sheet
- Heat gloves
- Optional: Orange Silicone heat pad or Green Sponge pad (XP8217, 18, or 19)

Recommended Settings	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	60 seconds
Temperature	300°F
Pressure	Medium-Heavy

General Heat Transfer Instructions

- **Follow the Heat Transfer Paper Instructions for best results.**
- Adjust press pressure to medium-heavy.
- Preheat the heat press to 300°F or temperature specified per paper instructions.
 - If using an orange silicone heat pad, adjust temperature to 330°F.
- Print and place transfer sheet face down onto the surface of the product blank. Secure transfer with heat tape on back side of product only to prevent damage to the PU leather surface.
 - **IMPORTANT:** Make sure the transfer paper is larger than the PU leather product. The edges of the transfer paper must go past the edges of the PU leather product to avoid permanent crease lines from the edges of the transfer paper.
- Place the product blank with attached transfer sheet onto the heat press platen with the transfer paper on top.
- Place a piece of Teflon sheet on top of the transfer paper.
 - Optional: Place an orange silicone heat pad or Green Sponge heat pad on top of the transfer paper to help with the downward pressure on the product.
- Close and press for the recommended time.
- When finished, open the press and remove the Teflon sheet.
- Using heat gloves, remove the product from the press.
- Peel the transfer paper off of the surface of the product while the product surface is still hot/warm.
 - The product should still be warm, but able to be handled without heat gloves.

Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
 - If using an orange silicone heat pad or Green Sponge heat pad, adjust temperature to 330°F.
 - Ensure that the transfer paper is larger than the Saddle Collection item so that the edges of the transfer paper go past the edges of the Saddle Collection item to avoid permanent crease lines.
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Troubleshooting

- The image did not completely transfer to the product.

- Slightly increase the press pressure.
 - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
 - Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.
 - There is an imprint of the paper in the surface of the Saddle Collection item.
 - Ensure that the transfer paper is larger than the Saddle Collection item so that the edges of the transfer paper go past the edges of the Saddle Collection item to avoid permanent crease lines.
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Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
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