

# Round Glass Cutting Board with White Bottom

**JOHNSON**PLASTICS  
PLUS

**ROUND GLASS CUTTING BOARD WITH WHITE BOTTOM - Sublimation**

SCB04 | SCB05



## GENERAL SUBLIMATION PROCESS

### Recommended Equipment & Accessories

- Sublimation Printer
- Standard Flat Heat Press- Swing-away style press recommended
- Heat Tape
- Teflon sheet or Blowout paper
- Nomex Felt Pad
- Heat Gloves

<b>Recommended Settings</b>	
Time	4-5 minutes
Temperature	390-400°F
Pressure	Light/Medium

### **General Sublimation Instructions**

- Preheat the heat press to 390-400°F. Set the time to 4-5 min., set pressure to light/medium.
- Print the image/artwork to be sublimated onto sublimation transfer paper.
  - **IMPORTANT:** Because the image will be sublimated on the back side of this cutting board so that the image shows through the front surface, image mirroring should be turned OFF.
- Place cutting board white coated side down onto the printed image. Secure the cutting board to the transfer paper with heat tape.
- Place a Nomex felt pad onto the heat press platen and then place a piece of blowout paper on top of the pad.
- Place the cutting board with attached transfer onto the sheet, with transfer facing down toward the Nomex felt pad.
- Place another piece of blowout paper or Teflon sheet on top of the cutting board.
- Close and press for recommended time.
- When finished, wearing heat gloves, open heat press and carefully remove the cutting board. Remove the transfer paper and discard.
- Set the cutting board aside to cool.

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### **Tips and Tricks**

- For best image placement, utilize the product template found on the product page on JPPlus.com.
- **DO NOT** submerge the cutting board into water to cool after heating. Doing this could cause the glass cutting board to break.

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### **Troubleshooting**

- The image came out light and/or faded.
  - The time setting may need to be increased.
  - The temperature setting may need to be increased.
  - The pressure setting on the press or wrap may be too light and need to be increased for better contact between the sublimation transfer paper and the surface of the product.
  - The press or oven may not be heating at the temperature set on the display.
  - The sublimated image may have been printed on the wrong side of the sublimation paper.

- The image colors are dull on the sublimated product.
    - The press/heat time may need to be decreased.
    - The press/heat temperature may need to be decreased.
    - The print settings may need to be adjusted. Also check that the proper paper type and/or color profile is selected before printing the image.
  - The image colors are not correct on the sublimated product.
    - The print settings may need to be adjusted. Also check that the proper paper type and/or color profile is selected before printing the image.
    - Convert the colors used in the image to RGB color mode in the design/layout software before printing.
    - If spot colors are used in the image (common for logos), convert the spot colors to RGB color mode in the design/layout software before printing.
  - The sublimation paper is brown and sticking to the product.
    - The press/heat time may need to be decreased.
    - The press/heat temperature may need to be decreased.
    - The pressure setting may need to be decreased.
    - Use of a different sublimation paper brand or type may be needed for the particular product.
  - The sublimated image appears blurry or fuzzy.
    - The pressure setting may need to be increased.
    - The sublimation transfer paper may need to be secured to the product to prevent the paper from moving.
    - The sublimatable coating on the product may be defective.
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### **Templates and Images**

- Visit [jpplus.com](http://jpplus.com) to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: [ast@jpplus.com](mailto:ast@jpplus.com)
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>