

# Heat Transfer onto 12oz Stainless Steel Can Coolers



## STAINLESS STEEL CAN COOLERS- Heat Transfer

SSCK-S



## GENERAL MUG PRESS PROCESS

### Recommended Equipment & Accessories

- Toner Heat Transfer Printer
- Mug Press
- Convection Oven (for increasing durability of transferred image)

Recommended Settings - Constant Temperature Mug Press	
Refer to the Heat Transfer Paper Instructions for best results.	
Time	295-305°F
Temperature	50-60 seconds
Pressure	Medium/heavy

### General Heat Transfer Instructions - Constant Temperature Mug Press

- Follow the Heat Transfer Paper Instructions for best results.

- Preheat the press to 295-305°F. Set the time to 50-60 sec., set pressure to medium/heavy.
  - Wipe down the drinkware with soft cloth misted with isopropyl alcohol.
  - Print and apply transfer to the drinkware using heat tape.
  - Place the drinkware into the mug press. Close and press for recommended time.
  - When finished, remove the product from press. Wait until the drinkware cools enough to be able to touch without heat gloves, then peel the transfer paper off and discard.
    - Submerging the drinkware into water to speed up the cooling process is not recommended.
  - To increase the durability of the heat transfer image on the drinkware, after peeling the transfer paper, place the drinkware into a convection oven that is preheated to 350-360°F.
  - Heat the drinkware in the oven for 20 minutes.
  - When finished, remove the drinkware from the oven and set aside to cool.
    - Heating the drinkware in the convection oven is highly recommended for stainless steel/metal, glass, and ceramic drinkware.
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### **Tips and Tricks**

- For best image placement, utilize the product template found on the product page on JPPlus.com.
  - If using an orange silicone heat pad, adjust temperature to 330°F.
  - To prevent damage to the transferred image, hand wash drinkware only, using a soft cloth or sponge.
    - Avoid cleaning with abrasive sponges or pads.
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### **Troubleshooting**

- The image did not completely transfer to the product.
    - Slightly increase the press pressure.
    - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
  - Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.
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### **Templates and Images**

- Visit [jpplus.com](http://jpplus.com) to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: [ast@jpplus.com](mailto:ast@jpplus.com)
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>