

Slate & Granite Products

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SLATE & GRANITE PRODUCTS - Heat Transfer

MCH054 | MCH045 | MCH046 | MCH040 | MCH041 | MCH042 | MCH055 | MCH043 | MCH044 | MCH047 | MCH048 | SPK044 | ST2535 | SSC10 | STM2030 | SRT3 | RSC10 | RTM25 | RS2510 | SRT4 | HTM25 | SGS79 | RS2518 | SF2519 | SF2621 | STT5 | BTM3320 | SST5 | SHS5 | STBC811 (slate portion) | STBC158 (slate portion) | STBC1410 (slate portion) | STBC913 (slate portion) | STBC12 (slate portion)



GENERAL TONER HEAT TRANSFER PROCESS

Recommended Equipment & Accessories

- Heat Transfer Printer
- Heat Transfer Paper for Hard Surfaces with paper instructions
- Standard Flat Heat Press- Swing-away style press recommended
- Heat Tape
- Teflon sheet or Blowout paper
- Heat gloves
- Green Foam Pad

Recommended Settings	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	180-190 seconds
Temperature	330-340°F
Pressure	Heavy

General Heat Transfer Instructions

- **Follow the Heat Transfer Paper Instructions for best results.**
- Adjust press pressure to heavy.
- Preheat the heat press to 33-340°F or temperature specified per paper instructions.
- Print and cut individual images out from the transfer sheet. Place transfer sheet face down onto the surface of the slate product blank. Secure transfer with heat tape.
- Place the slate product blank with attached transfer sheet onto the heat press platen with the transfer paper on top.
- Place a piece of Teflon or blowout paper on top of the transfer paper.
 - Recommended: use green heat pad on top of Teflon/blowout paper
- Close and press for the recommended time.
- When finished, open the press and remove the Teflon or blowout paper.
- Using heat gloves, remove the slate product from the press.
- Peel the transfer paper off of the surface of the slate product once it has cooled.
 - The slate product can still be warm, but able to be handled without heat gloves.
- Once cooled, gently wipe with soft damp cloth.

Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
 - If using an orange silicone heat pad, adjust temperature to 330°F.
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Troubleshooting

- The image did not completely transfer to the product.
 - Slightly increase the press pressure.
 - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
- Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.

Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>