

Ceramic Coasters

JOHNSON PLASTICS
PLUS

CERAMIC COASTERS- Heat Transfer

DW22W | DW23W | CCM32 | DW21W



GENERAL TONER HEAT TRANSFER PROCESS

Recommended Equipment & Accessories

- Heat Transfer Printer
- Heat Transfer Paper for Hard Surfaces with paper instructions
- Standard Flat Heat Press- Swing-away style press recommended
- Heat Tape
- Teflon sheet or Blowout paper
- Heat gloves
- **Recommended:** Nomex Felt Pad

Recommended Settings	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	50-60 seconds
Temperature	300°F
Pressure	Medium-Heavy

General Heat Transfer Instructions

- **Follow the Heat Transfer Paper Instructions for best results.**
- Adjust press pressure to medium-heavy.
- Preheat the heat press to 300°F or temperature specified per paper instructions.
- Place the top face of the coaster onto the image of the transfer paper. Secure the coaster to the transfer paper with heat tape.
- Place the Nomex Felt pad onto the bottom platen of the heat press.
- Place the coaster with attached transfer paper onto the Nomex Felt Pad face up.
- Place a piece of Teflon sheet or blowout paper on top of the coaster.
- Close and press for the recommended time.
 - The press pressure may need to be adjusted due to the Nomex Felt pad.
- When finished, open the heat press and remove the coaster using heat gloves.
- Peel the transfer paper off of the surface of the coaster while the coaster surface is still hot/warm.
 - The product should still be warm, but able to be handled without heat gloves.
 - Allow coaster to air cool. **DO NOT** submerge the coaster in water to speed up cooling.

Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
- If using an orange silicone heat pad, adjust temperature to 330°F.

Troubleshooting

- The image did not completely transfer to the product.
 - Slightly increase the press pressure.
 - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
- Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.

Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>