

Heat Transfer Bison Ceramic Tile



BISON CERAMIC TILE- Heat Transfer

BTC1212G | BTC1M | BTC1212M | BTC1212S | BTC44G | BTC44M | BTC44S | BTC68G | BTC68M | BTC68S | BTC66G | BTC66M | BTC66S | BTC810G | BTC810M | BTC810S | BTC88G | BTC88M | BTC88S



GENERAL TONER HEAT TRANSFER PROCESS

Recommended Equipment & Accessories

- Heat Transfer Printer
- Heat Transfer Paper for Hard Surfaces with paper instructions
- Standard Flat Heat Press- Swing-away style press recommended
- **REQUIRED:** Nomex felt pad – 1/2"-3/4" thick (May require 2 pads)
- **Recommended:** White Silicone Tile Pressure Pad (SUBTPXX)
- Heat Tape
- Teflon sheet or Blowout paper
- Heat gloves

Recommended Settings	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	60-70 seconds
Temperature	330-340°F
Pressure	Medium

General Heat Transfer Instructions

- **Follow the Heat Transfer Paper Instructions for best results.**
- Adjust press pressure to medium-heavy.
- Preheat the heat press to 330-340°F or temperature specified per paper instructions.
 - Use of a Nomex felt pad or similar pad is required for pressing the tiles.
 - Higher temperature is required due to the use of a press pad.
- Print and place transfer sheet face down onto the surface of the tile blank. Secure transfer with heat tape.
- Place the Nomex felt pad onto heat press platen.
- Place the tile blank with attached transfer sheet onto the heat press platen with the transfer paper on top.
- Place a piece of Teflon or blowout paper on top of the transfer paper.
- Recommended: Place the White Silicone Tile Pressure Pad on top of the Teflon or blowout paper.
 - The press pressure may need to be adjusted due to the pads in the press, ensuring medium pressure (max) on the tile when the press is closed.
- Close and press for the recommended time.
- When finished, open the press and remove the White Silicone Pressure Pad and Teflon or blowout paper.
- Using heat gloves, remove the tile from the press.
- Peel the transfer paper off of the surface of the tile while the surface is still hot/warm.
 - The product should still be warm, but able to be handled without heat gloves.
- Set the tile aside to cool.
 - Allow tile to air cool. **DO NOT** submerge the tiles into water to speed up the cooling process.

Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
 - If using an orange silicone heat pad, adjust temperature to 330°F.
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Troubleshooting

- The image did not completely transfer to the product.
 - Slightly increase the press pressure.
 - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
 - Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.
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Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>