

Heat Transfer Bamboo

JOHNSON PLASTICS
PLUS

BAMBOO- Heat Transfer

HDCBBA1 | BHB5 | BCB2 | BCB3 | BCB12 | BCB4 | BCBWH1 | BCBWH2 | BCBWH3 | BWB1 | BAB8 | BAB9 | BRB11 | BSC2 | BRC1 | BHB5 | BRC3 | C-BCBH | BSC1 | BCB7 | STBC811 (bamboo portion) | STBC158 (bamboo portion) | STBC1410 (bamboo portion) | STBC913 (bamboo portion) | STBC12 (bamboo portion) | HDCBAC3 | MWC-R | MWC-H | MWC-S | HDCBAC2 | HDCBAC1



GENERAL TONER HEAT TRANSFER PROCESS

Recommended Equipment & Accessories

- Heat Transfer Printer
- Heat Transfer Paper for Hard Surfaces with paper instructions
- Standard Flat Heat Press
- Heat Tape
- Teflon sheet or Blowout paper
- Heat gloves

Recommended Settings	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	60-70 seconds
Temperature	300°F
Pressure	Heavy

General Heat Transfer Instructions

- **Follow the Heat Transfer Paper Instructions for best results.**
- Adjust press pressure to heavy.
- Preheat the heat press to 300°F or temperature specified per paper instructions.
 - If using a heat pad, adjust temperature to 325-335°F.
- Print and place transfer sheet face down onto the surface of the product blank. The edges of the transfer paper should be smaller than the edges of the board so that any effects between the edge of the transfer paper and the wood can be seen. Secure transfer with heat tape.
- Place the product blank with attached transfer sheet onto the heat press platen with the transfer paper on top.
- Place a piece of Teflon or blowout paper on top of the transfer paper.
- Close and press for the recommended time.
- When finished, open the press and remove the Teflon or blowout paper.
- Using heat gloves, remove the product from the press.
- Peel the transfer paper off of the surface of the product while the product surface is still hot/warm.
 - The product should still be warm, but able to be handled without heat gloves.

Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
 - If using an orange silicone heat pad, adjust temperature to 330°F.
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Troubleshooting

- The image did not completely transfer to the product.
 - Slightly increase the press pressure.
 - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
- Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.

Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.

To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>