



5851 Jigsaw Puzzle Starter Kit

Tip Sheet

For use with product #'s UN5830 / UN5831 / UN5832 / UN5833 / UN4742.

Sublimation Instructions

1. Print the transfer with sublimation inks onto the sublimation paper of your choice.
2. Remove the outer packaging from the jigsaw puzzle.
3. Position the transfer over the jigsaw puzzle.
4. Cover the jigsaw puzzle with a piece of cardboard and turn it over (the cardboard is to keep the puzzle from falling apart).
5. Remove the cardboard from the underside of the puzzle and secure the transfer with heat tape.
6. Replace the cardboard on the underside of the puzzle.
7. Turn puzzle over so that the transfer faces up.
8. Remove the cardboard covering the transfer.
9. Place puzzle on the heat press with the print side face up.
10. Press at 400°F (200°C) for 50 seconds with light pressure.
11. Remove puzzle from heat press; position the puzzle face down and remove the heat tape.
12. Once the puzzle has fully cooled, place it inside the presentation box.

