TECH





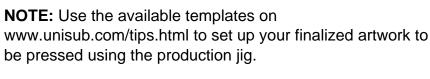
Tip Sheet for Pressing 13" x 19" MDF Kits

For use with Products;

#5935 for 3.75" Cork-Backed Square Coasters #5677

#5936 for 5" x 7" ChromaLuxe Photo Panels with Easel #5857

#5937 for 8" x 10" ChromaLuxe Photo Panel with Easel #5859





Instructions

- 1. Load Unisub sublimatable blanks into the jig, face up.
- 2. Check your transfer alignment. Each printer can shift the digital file by as much as 1/4" to one side of the page depending on how it pulls in the sheet of paper. Adjust your template by shifting the digital artwork over to properly align in your program.*(We suggest saving a copy of this file so that you can use it as your printer setup file the next time you use your jig.)



- 2a. Lay your transfer on top and tape at least two opposing corners of the paper to the jig.
- 3. Using firm pressure (you won't hurt the photo panel easel), press the sublimatable item face up for 1 minute and 30 seconds at 400 degrees.



Chroma Luxe™

by UNISUB°

4. Carefully pull up the transfer and remove the items from the jig.*If you are pressing a ChromaLuxe photo panel, Leave the pressed photo panel or other item flat face up until cooled. Once the item has cooled, you can stand the item upright.

Note: Artwork has been created with a1/4" bleed. All proportions including the size and shape of all artwork is setup to ideal production specifications for sublimating this product.



