

## STAINLESS STEEL CAN COOLERS 12 oz.

SSCK-W | SSCK-S | DWC12-SS | DWC12-W

### Mug Press

#### Recommended Equipment

- Mug press
- Heat Tape
- Bucket of water for cooling

#### Recommended Settings

- Temperature: 375-390°F
- Time: 45-50 sec.
- Pressure: Medium/Moderate

### General Sublimation Instructions

- Preheat mug press to 375-390°F. Set pressure to Medium/Moderate. Set press time to 45-50 sec.
- Remove the plastic components of the insulator to avoid damaging them in the heating process.
- Secure transfer sheet to the insulator, image face down using heat tape. Ensure transfer paper edges run off of the insulator to avoid pressing paper edge lines on the side of the insulator.
- Press in mug press for recommended time and temp with light-medium pressure. Be careful not to overpressure the insulator in the press.
- After pressing, remove insulator from mug press and immediately submerge into water to cool. Once cool, remove transfer paper and discard.



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## Convection Oven

### Recommended Equipment

- Convection oven
- Heat tape
- Shrink sleeve
- Heat gun
- Bucket of water for cooling

### Recommended Settings

- Temperature: 375-400°F
- Time: 5-6 min.
- Pressure: Moderate

### General Sublimation Instructions

- Preheat convection oven to 375-400°F. Set time to 5-6 min.
- Remove the plastic components of the insulator to avoid damaging them in the heating process.
- Secure transfer sheet to the insulator, image face down using heat tape. Ensure transfer paper edges run off of the insulator to avoid pressing paper edge lines on the side of the insulator.
- Slide an appropriate-sized shrink sleeve onto the insulator. Center the insulator in the shrink sleeve. Use a heat gun to shrink the sleeve down to the insulator.
  - Tip: To help hold the transfer paper in place on the insulator, first shrink the wrap onto the taped ends of the transfer paper, then shrink the rest of the sleeve around the transfer paper.
- Place the insulator with attached transfer paper and shrink sleeve into the oven. Heat for recommended time.
- After pressing, remove insulator from oven and immediately submerge into water to cool. Once cool, remove transfer paper and discard.



## Heat Transfer

### Recommended Equipment

- Mug press
- Hard Surface Heat Transfer paper
- Heat Tape
- Heat gloves
- Optional: Bucket of water for cooling

### Recommended Settings

- Follow setting recommendations in the transfer paper instructions.
- Temperature: 300°F
- Time: 50-60 sec.
- Pressure: Medium/Heavy

### General Heat Transfer Instructions

- Preheat mug press to 300°F. Set pressure to Medium/Heavy. Set press time to 50-60 sec.
- Remove the plastic components of the insulator to avoid damaging them in the heating process.
- Secure transfer sheet to the insulator, image face down using heat tape.
  - Tip: Ensure transfer paper edges run off of the insulator to avoid pressing paper edge lines or any other post-press cleanup.
- Follow setting recommendations in the transfer paper instructions.
- Press in mug press for recommended time and temp with light-medium pressure.
  - **CAUTION:** Be careful not to overpressure the insulator in the press.
- After pressing, use heat gloves to remove the insulator from the mug press. While still warm/hot, peel the transfer paper off of the insulator and discard.
- To speed up the cooling process, submerge the insulator into room-temperature water.

