

AIRPOD CASE – APHCB2, APHCW2, APCHB5, APCHW5

Settings

- **Time:** 50 seconds
- **Temperature:** 385 - 390° F
- **Pressure:** Moderate

Fabrication Process

- Remove protective masking from the Air Pod holder metal inserts.
- Place the metal inserts face down onto the sublimation transfer image.
- Secure the metal inserts to the transfer with heat tape.
- Place a sheet of blowout paper onto the heat press platen.
- Place the transfer paper with attached metal inserts onto the blowout paper.
- Close press and heat for allotted time.
- When finished, open press and remove transfer paper from the metal inserts.

Note: Metal inserts can be pressed face up or face down.