

BAMBOO/SLATE CUTTING BOARDS –

STBC1410, STBC811, STBC12, STBC913, STBC158

Laser Settings

- **Bamboo** - 75 watts | Power – 75% | Speed – 50% | DPI 600
Bamboo will have different contrasting levels based on the wood engraved. Best results from deep engraving.
- **Slate** - 75 watts | Power – 40% | Speed – 100% | DPI 600
Slate engraving can show varying levels of contrast based on laser settings.

Rotary Settings

- **Bamboo** – Feed Rate – 1.5”/sec. | Spindle Speed – 12,000 rpm | Bit - .015” FLX
Bamboo engraves at multiple depths depending on your desired appearance. For paint fill applications on bamboo use minimum .010” engraving depth.
- **Slate** - Not recommended for rotary engraving.

UV Print Settings

- **Bamboo/Slate** – Printer – Mutoh 626 w/FlexiSign Mutoh Edition Software
Print Mode – Varnish/White/Color 1440 Uni | UV Lamp – High
Recommend UV print for ornamental use only.

Note: Settings noted above are safe guidelines and may need minor adjustments to achieve optimal results.



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