

## METAL ORNAMENTS - SUBM-TREE, SUBM-STAR, SUBM-TRUCK,

SUBM-GING, PEWSNOW

These high quality, easy care ceramic ornaments offer a personal touch to your holiday decorating and gift giving.

## **Settings**

Time: 45 - 60 seconds Temperature: 390°-400° F

Pressure: Moderate

## **Fabrication Process**

- Remove protective masking from the ornament's metal insert.
- Place the metal insert face down onto the sublimation transfer image. Secure the insert to the transfer paper with heat tape.
- Place a sheet of blowout paper onto the heat press platen. Place the transfer paper with attached metal inserts onto the blowout paper. Place another piece of blowout paper on top. **Note:** Metal insert can be pressed face up or face down.
- Close the press and heat for recommended time.
- When finished, open the press and remove the transfer paper from the metal insert and discard. Allow the metal insert to briefly cool before handling or placing the ornament.

## Note:

Settings are offered as a safe starting point. Minor adjustments may be needed to achieve optimal results.

