WHITE 10 oz STAINLESS STEEL SIPPY CUP – SSCWT-10

Settings

- **Time:** Convection Oven – 5 minutes
  Mug Press – 30 seconds
- **Temperature:** Convection Oven - 375° F
  Mug Press - 340° F
- **Pressure:** Light to Moderate

Tools & Accessories

- Convection Oven or Mug Press
- Mug Wrap or EZ Wrap
- Heat Tape

Fabrication Process

- Remove lid from the cup.
- Attach the transfer to the cup using heat tape.
- Place sacrificial paper over the transfer. Place in mug press. (Tighten one side of press for even pressure)
- Using Convection Oven - Wrap the product using the mug wrap or EZ wrap material, securing w/ heat tape. Place in oven.
- After appropriate cure time, remove from oven and set aside to cool. Water bath can be used for faster cooling.

Note

- Use caution when removing from oven. Product will be extremely hot.
Toner Heat Transfer

- **Printer & Software:** Oki 8432WT w/ Forever TR
- **Paper:** Joto CL Hard Surface Paper
- **Mug Press:** Use tapered sleeve
- **Time:** 60 seconds | **Temperature:** 310°F | **Pressure:** Moderate – Note: too much pressure can cause cup wall to buckle.
- Test paper to ensure residue is not left on cup surface surrounding the image area. If residue remains, change paper type.

UV LED Fabrication Process

- **Printer & Software:** Mutoh 626 w/ Flexi Sign Mutoh Edition
- **Ink Type:** LUH1
- **Adhesion Promoter:** Bohle Verifix
- **Print Mode:** Color Only | 1440 Uni | Flat Print
- **UV Lamp:** Auto-High

- Clean surface of cup with isopropyl alcohol and soft cloth.
- Apply adhesion promoter, rated for metal surfaces to ensure print durability.
- Allow 12-24 hrs. for full ink cure.

Note: Alternate equipment brands may certainly be used but may also require minor setting adjustments to achieve optimal results.