

FROSTED GLASS MUG – 11 oz. XP8110

A great option for corporate, retail or personal gifts, ceramic steins are an item your customers will love! They can be sublimated with either a mug press or a wrap in a convection oven.

Settings

- **Time:** 4-5 Minutes for Mug Press | 9 - 12 Minutes for Convection Oven
- **Temperature:** 360° F
- **Pressure:** Light to Moderate

Tools & Accessories

- Mug Press or Convection Oven
- Heat Tape
- Heat Gun or Hair Dryer

Press Process

- Preheat mug for 30 seconds w/ press open.
- Attach the transfer to the mug using heat tape.
- Place sacrificial paper over the transfer. Place in mug press.
- After appropriate cure time, remove from oven and set aside to cool.

Convection Oven Process

- Preheat oven to 360° F for 5-6 minutes.
- Affix the transfer to the product using heat tape.
- Place sacrificial paper over the transfer. The sacrificial paper should be as large or slightly larger than the transfer. Tape down on top of the transfer with heat tape.
- Wrap the mug using your choice of wraps. It is only necessary to shrink wrap over the paper/transfer. Ensure the shrink wrap overlaps all edges of the papers ¼" – ½". Shrink the wrap to the mug before placing in oven using an air gun or hair dryer.
- Place in convection oven.
- After allotted time, remove from oven and set aside to cool.

Note:

- Coating scratches easily when hot. Allow to cool before removing transfer.
- Do not cool in water. Item may crack or shatter.