

ENAMEL CAMP BOWLS

KS2W21 – Small (20oz) w/Lid

KS2W22 – Large (26oz)

Settings

- **Time:** 4-4.5 minutes
- **Temperature:** 370° F
- **Pressure:** Moderate \ Heavy



Supplies

- JP Sublimation Paper | Silicone Wrap | Convection Oven

Sublimation Process

- Preheat convection oven to 370° F while preparing product.
- Position artwork 1/4 to 3/8" away from top & bottom edges.
- Use silicone wrap to press transfer onto bowl.
- Heat in oven for 4 to 4.5 minutes.
- Use protective glove to remove as product will be extremely hot.
- Remove silicone & transfer.

Heat Transfer Process

- Preheat convection oven to 340° F while preparing product.
- Position artwork 1/4 to 3/8" away from top & bottom edges.
- Use silicone wrap to press transfer onto bowl.
- Heat in oven for 2 to 3 minutes.
- Let stand for 20 to 30 seconds after removing from oven before peeling off transfer.
- Peel warm.