

UNISUB CHROMALUXE EXT

FABRICATION PROCESSES

Settings

- **Time:** 60 seconds
- **Temperature:** 400° F
- **Pressure:** Heavy

Supplies

- JPP Paper | Blowout Paper

Sublimation Process

- Preheat press to 400°F while preparing project.
- Place blowout paper on press bed.
- Attach transfer to product with heat tape and place on press bed.
- Press the product for 60 seconds at 400°F using heavy pressure.
- Remove transfer immediately. Note: Brushed metal finish will show through the color of the graphics.

UV LED Printing Process

- Wipe down product with soft cloth moistened with 70% isopropyl alcohol.
- Apply DCS low odor adhesion promoter for maximum adhesion.
- Flat print white with color format.
- Note: Bohle Verifix and Bond Aid 1 promoters are not recommended.

