

## LASER ENGRAVING LASER BRASS

Laser Brass is a product that has a base of polished brass or brass plated steel. A clear lacquer is applied over the metal with a final top coat of colored lacquer.

The Co2 laser will engrave through the top coat of colored lacquer but not the clear coat.

- Set the brass plate on the engraving table and focus on top of the plate.
- Then raise the engraving table .020 inches.  
By adjusting the focus in this manor, the spot size will be slightly increased to provide a smoother engraving appearance.
- For fine detail, adjust the power on a sample piece until you begin to see the brass color being revealed. Then add 5% power to the setting.
- Remember: Although it is not possible to cut the Laser Brass, it is possible to vector engrave cut lines for accurate shearing after engraving.



**JOHNSON**PLASTICS  
**PLUS**

Phone: (800) 869-7800 • Email: [service@johnsonplastics.com](mailto:service@johnsonplastics.com)

Connect with us: [f](#) [in](#) [t](#) [u](#)