

TECH TIP

LASER ENGRAVING MARBLE & ONYX

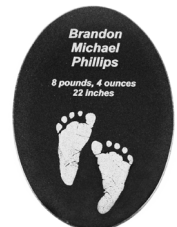
Laser engraving on marble and black onyx will bleach out the color and reveal a white colored stone underneath. A light engraving will show considerable detail and will look striking against the jet black marble and onyx.



- Start with placing the black marble or onyx piece on the engraving table. Focus the laser directly on top of the piece. A standard or 2 inch lens is recommended.
- Set the power and speed to the recommended settings from your manual. Examine the engraving without moving the piece.
If the engraving color is not white enough, run the job again without moving the piece.

Remember: Onyx power settings are generally lower than marble power settings.

- Although the marble and onyx will engrave fine with a wide range of power settings - too much power can result in your graphic having a "washed out" appearance.
- Lower the power setting to increase the detail of your engraving.
- For sandblasting, use the laser to make a mask by engraving through a Mylar or Green Laser Tape mask materials.



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