

USING CERMARK TAPE

The CerMark Tape will create black engraving on metal using a Co2 laser. The heat energy of the laser will fuse, or thermally bond, the CerMark to the material. The result is a very permanent, black engraving bonded to the item.

Available in 1, 2 and 4 inch wide rolls, the CerMark Tape works best when engraving on stainless steel, but works on other materials like red clay brick. Also, engraving pieces with a flat surface is recommended.



- Start with clean, uncoated metal. Remove any oil or grease with alcohol or spirits.
- Apply the Tape, black side facing the metal. Press firmly to make sure the tape is free of bubbles and in direct contact with the metal.
- Engrave the CerMark Tape using maximum power (100%). Calculate the speed setting by multiplying the rated power of your system by .3. Example: $.3 \times 45 = 13.5$.
Note: a minimum of 45-watts of laser power is required to use CerMark Tape.
- After engraving, remove the tape and clean the engraved area with a damp cloth or water.



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