

Stainless Steel Travel Mugs

Part # XP8300 & XP8400

Sublimation Instructions

Tape transfer on mug with heat tape and cover entire surface with plain paper.

- **Mug Press** (with constant temperature): Clamp into press with medium pressure and heat at 370 degrees – 380 degrees for approximately 2 -2½ minutes.
- **Mug Press** (with variable temperature): Set the idle temperature at 220 degrees, the maximum temperature at 350 degrees and the countdown timer for approximately 15 seconds. Clamp into press with medium pressure and start the timer.
- **Mug Wrap** * in convection oven: Secure wrap just until snug. Over-tightening is not necessary and may stretch out the wrap. Place into middle of convection oven at 370 degrees – 380 degrees for approximately 5 1/2 minutes.

If it's necessary to cool bottle quickly, it can be placed in room temperature water.

* The XP8400 style travel mug, (with handle attached), cannot be done in a convection oven.



XP8300

XP8400

JOHNSONPLASTICS
PLUS

Phone: (800) 869-7800 • Email: service@johnsonplastics.com

Connect with us: [f](#) [in](#) [t](#) [v](#)