

## SUBLIMATION FACE MASK/MOUTH MASK

SUBMASKSBL3 | SUBMASKLBL3 | SUBMASKSWH3 | SUBMASKSWH2 | SUBMASKLWHF

We are excited to offer non-medical grade face coverings and cloth masks to our community and those in need. Our face-masks are 100% polyester allowing you to customize and personalize with your sublimation or heat transfer design! The 3 layers of polyester material allows for adequate filtration to prevent transfer of particles while breathing. Our 3-layer face-masks follow the CDC recommendations for cloth facial coverings during day-to-day activities.

### Recommended Equipment

- Standard Flat Heat Press
- Teflon Sheet(s) or Blowout Paper
- Heat Tape

### General Sublimation Instructions

- Preheat heat press to 390°F. Set pressure to Medium. Set press time to 60 sec.
- Place Teflon sheet or blowout paper on the bottom platen of your heat press.
- Clean the surface of the mask with a lint roller to remove any fibers.
  - If the mask has wrinkles or creases in the fabric, prepress the mask with no transfer attached for 5-10 sec. to avoid blurriness or ghosting issues during image transfer.
  - SUBMASKLWHF: Remove filter before any heat press process.
- Place the mask face down on top of printed transfer and secure with heat tape. The printed graphic should be facing the front of the mask.
- Place the mask with attached transfer face up on the Teflon or blowout paper already on the heat press. *(The transfer paper should be on top of the mask.)*
- Cover the transfer paper with another sheet of Teflon or blowout paper.
- Close the heat press and press mask for recommended time.
- When finished, open heat press and remove the mask. Remove transfer sheet from mask and discard.



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## IMPORTANT NOTES

- Sublimation face masks/mouth masks follow the CDC recommendations for cloth facial coverings, however they are **non-medical masks** and do not guarantee protection against infectious disease, including COVID-19.
- Sublimation face masks/mouth masks are washable and reusable. It is recommended that the masks be washed before first use, after 3 hours of use in public spaces, and after 24 hours of use in a home environment.
- Sharing masks with others is not recommended. Proper washing of masks before use by others is highly recommended.
- Use of face masks/mouth masks should not be considered an alternative to hand washing, touching of the face, maintaining social distancing, or any other precautionary recommendation.
- All face masks/mouth masks non-returnable due to hygiene concerns.

## Washing and Care Instructions

- Machine wash warm or cold.
- Tumble dry low. Use of dryer sheets or fabric softeners not recommended.
- Do not bleach.
- Do not dry clean.

