SUBLIMATABLE WOOD SHAPES

DW2PW2- Round Coaster, DW2PW21- Square Coaster, HD2PW23-Door Hanger, HD2PW24-Heart Door Hanger, HD2PW25-Horizontal Door Hanger, HD2PW26-Lacy Door Hanger

Settings

- **Time:** 60 seconds
- **Temperature:** 400° F
- **Pressure:** Moderate

Supplies

- **Printer:** Sawgrass SG800 w/ Virtuoso PM | **Press:** Stahl's Hotronix Fusion IQ
  JPP Sublimation Paper | Silicone Paper | Heat Pad | Blow out Paper

Sublimation Process

- Preheat **press** to 400°F while preparing product.
- Print transfer and attach to product w/ heat tape.
- Cut transfer paper to be larger than wood blank to avoid paper edge imprinting on the wood surface.
- For edge to edge graphics, enlarge artwork to bleed 1/8" past the edge of the blank on all sides.
- Press using parameters noted above.

TONER HEAT TRANSFER

Settings

- **Time:** 60 seconds
- **Temperature:** 300° F
- **Pressure:** Moderate|Heavy

Supplies

- JPP Hard Surface Paper | Silicone Paper

Heat Transfer Process

- Preheat **press** to 300°F while preparing product.
- Place silicone paper on top of transfer paper.
- Cut transfer paper to be larger than wood blank to avoid paper edge imprinting on the wood surface.
- For edge to edge graphics, enlarge artwork to bleed 1/8'' past the edge of the blank on all sides.
- Position artwork and press at 300° F for 60 seconds w/ moderate to heavy pressure.
- Use caution when removing from press.