

## Johnson Plastics Plus Cork Product Fabrication Options

JPP Cork products are an excellent selection for beautiful, natural functional home accents. They offer a classic compliment to any décor while providing a soft surface to protect your furniture surfaces.

This renewable, natural material is offered in assorted shapes, sizes and gauges and is receptive to laser engraving or UV LED printing for personalization effects.



### Laser Settings

**Raster Engraving Recommendations** *(minor adjustments may be needed to achieve optimal results)*

- 75 watt laser | 10% power | 80% speed | 600 DPI
- 60 watt laser | 15% power | 75% speed | 600 DPI
- 40 watt laser | 20% power | 75% speed | 600 DPI

**Vector Cutting Recommendations w/ Paper Mask\***

- 75 watt laser | 85% power | 5% speed | 400 PPI or 1000 frequency
- 60 watt laser | 95% power | 5% speed | 400 PPI or 1000 frequency
- 40 watt laser | 100% power | 5% speed | 400 PPI or 1000 frequency

\*Laser vector cutting the 1/4" cork is not recommended. It can be vector cut with a parallel cutter on a rotary machine.

### UV-LED Printing Cork

To prepare Cork for printing, wipe down surface with a soft, damp cloth.

No adhesion promoter needed with the Cork material. Send image to printer.

UV-LED printed Cork results will be vibrant and durable without the use of adhesion promoters.

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Phone: (800) 869-7800 • Email: [service@johnsonplastics.com](mailto:service@johnsonplastics.com)

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