SUBLIMATION

SHRINK WRAP

Sublimation Shrink Wrap is a great alternative to traditional mug wraps when using a convection oven. They are an economical way to do multiple quantities of drinkware at the same time and are also a great solution for uniquely shaped drinkware.

Settings:
Refer to the settings on the item being sublimated for time and temperature.

Tools & Accessories
1. Heat Gun
2. Convection oven
3. Heat tape

Production Steps:
Step 1. Refer to the reference chart on which wrap to use with which drinkware product. A correct fit will have a loose fit over the product to start. If the fit is too loose the shrink wrap will not get a tight fit around the drinkware after the wrap is shrunk.
Step 2. Affix your transfer to the drinkware item using heat tape the transfer should not extend past the edges of the drinkware
Step 3. Place the drinkware item inside the shrink wrap centering it as best you can.
Step 4. Use a heat gun on low setting to shrink the wrap to the contour of the drinkware item, it is best to start on the side away from the transfer first.
Step 5. Continue steps 2 through 4 for each item you wish to sublimate in the production run.
Step 6. When the items are ready place them into a preheated convection oven.
Step 7. Once the item is finished sublimating the shrink wrap can be removed. It may break into smaller pieces that just have to be pulled off the item.
FAQs & Troubleshooting:

- If the shrink wrap material sticks to the racks in the oven you can use a silicon baking sheet to prevent that.
- The shrink wrap can be cut down in length.
- If you use too small of a shrink wrap it may split during the heating process.
- Peeling or removing the wrap while it is still hot will prevent the wrap from sticking to the item and coming off in pieces rather than all together.

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<th>Item #</th>
<th>Max Diameter(inches)</th>
<th>Max Diameter (mm)</th>
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