STEMLESS WINE GLASS WITH LID - SSWC12

Settings

- **Time:** Convection Oven – 5 minutes  
  Mug Press – 60 seconds  
- **Temperature:** Convection Oven - 375°F  
  Mug Press - 400°F  
- **Pressure:** Light to Moderate

Tools & Accessories

- Sawgrass SG800 w/ Virtuoso PM  
- Convection Oven or Mug Press  
- Mug Wrap or EZ Wrap or Tapered Heat Sleeve for Mug Press  
- JPP Sublimation Paper | Heat Tape

Fabrication Process

- Remove lid from the cup.  
- Attach the transfer to the cup using heat tape.  
- Place sacrificial paper over the transfer. Place in mug press using tapered heat sleeve with caution not to overpressure as could cause cup wall to buckle. (Tighten one side of press for even pressure)  
- Using Convection Oven - Wrap the product using the mug wrap or EZ wrap material, securing w/ heat tape. Place in oven.  
- After appropriate cure time, remove from oven and set aside to cool. Water bath can be used for faster cooling.

**Note:** Use caution when removing from heat. Product will be extremely hot.
Toner Heat Transfer

- **Printer & Software:** Oki 8432WT w/ Forever TR
- **Paper:** Joto CL Hard Surface Paper
- **Mug Press:** – Use tapered sleeve
- **Time:** 60 seconds | **Temperature:** 310°F | **Pressure:** Moderate – Note: too much pressure can cause cup wall to buckle.
- Test paper to ensure residue is not left on cup surface surrounding the image area. If residue remains, change paper type.

UV LED Fabrication Process

- **Printer & Software:** Mutoh 626 w/ Flexi Sign Mutoh Edition
- **Ink Type:** LUH1
- **Adhesion Promoter:** Bohle Verifix
- **Print Mode:** Color Only | 1440 Uni | Flat Print
- **UV Lamp:** Auto-High

- Clean surface of cup with isopropyl alcohol and soft cloth.
- Apply adhesion promoter, rated for metal surfaces to ensure print durability.
- Allow 12-24 hrs. for full ink cure.